

Job Information

Job #: 138829

Date: December 31, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Toyota Boshoku

Reason: Motor inspection

Contact: David Carr

Motor#:

PO#:

Application: Direct Drive

Special notes:

Name Plate Information

Manufacturer: Fujihensokuki

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 311641001

Model#: Vx08-160B-0178

Service Factor:

Frame:

Horsepower/kW: .75

Rated RPM: 1720

Rated Amps: 3.2

Rated Voltage: 230

Phase: 3

Cycles:

Special design: Yes



Nameplate

DE

ODE

F1

F2

Top





MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

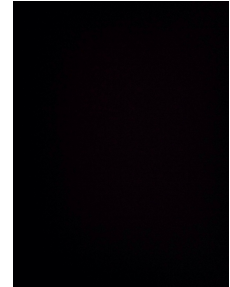
Contaminant(s): None

Shaft rotation: Bi-directional

Contaminant(s) Amt: None

Shaft grounding device
present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: FAG

Insulated: No

Bearing DE Size:

Bearings ODE: Worn

Bearings ODE make: FAG

Bearing Type: Ball

Bearing ODE Size:

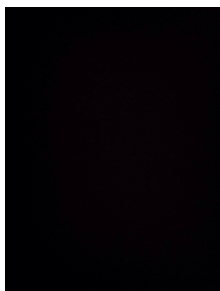
Bearings Retainer: Yes

Thermal Protection: Yes

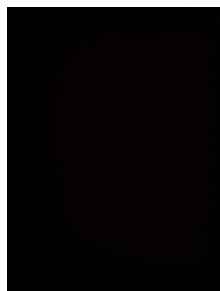
Retainer condition: —

Thermal Protection Type: —

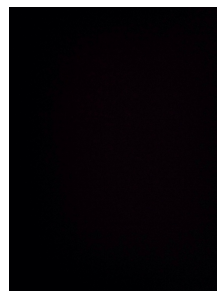
Bearing Type Image



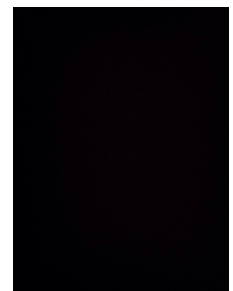
Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Slinger

Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: Slinger

Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:

WEST TENNESSEE

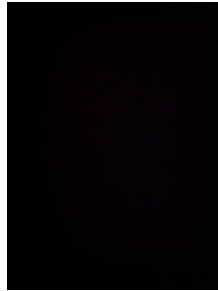
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

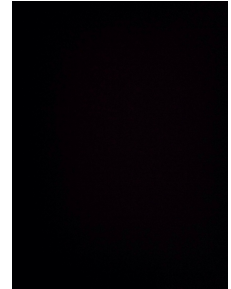
6812 Lindsey Rd.
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Mechanical Inspection (Continued)

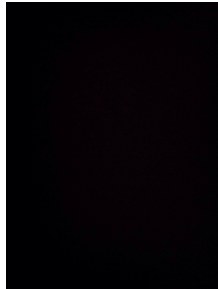
Brg. Image:



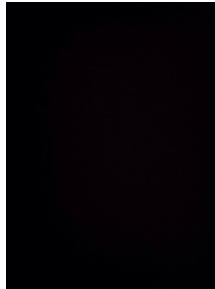
Bushings/sleeves image:



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

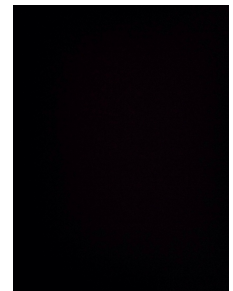
Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--------------------------------|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input type="checkbox"/> None |

Other missing parts

Endbell Image:



Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings: U V W

Length of leads: 6 inches

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 10 wag

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Connections As Received: 230 v

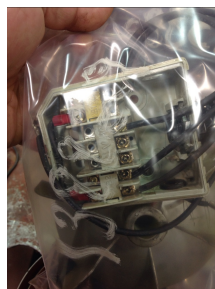
Lug type:

Lug Condition: —

Lug size:

Lug Attachment: —

Terminal



Lugs





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AC Electrical Inspection (Continued)

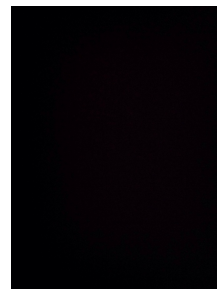
Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars:

Num broken bars:



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

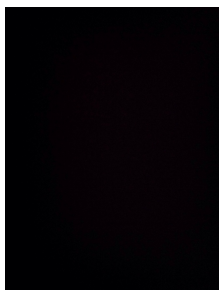
Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

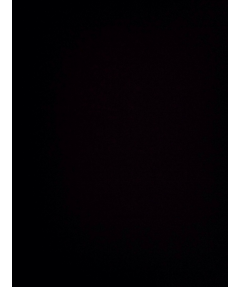
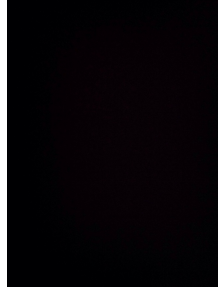
Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal
Protection DE: —

Winding Thermal
Protection ODE: —

Stator test results: Rewind



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

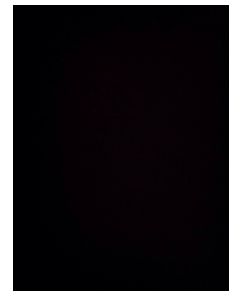
Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



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Conclusion

Component Failure

Rectifier failed

Cause of Failure

Possible overload on rectifier

Comments

Tested brake and stator both test good. Tested rectifier and was getting no output voltage from it. Took apart and you can see its blown.

Service Tech name: Dan Mahan

Service Tech signature:

A handwritten signature in black ink, appearing to read 'D-m', with a stylized, wavy line extending from the end.