

## **Job Information**

Job #: 136682 Date:

Priority: — Authorized OT: No Authorized by:

#### **Customer Information**

Name: Reason:

Contact: Motor#: PO#:

Application: – Special notes:

#### **Name Plate Information**

Manufacturer: Enclosure: Open Drop Proof Enclosure Type image

(ODP)

Serial#: Model#:

Service Factor: Frame:

Horsepower/kW: Rated RPM:

Rated Amps: Rated Voltage:

Phase: Cycles:

Special design: No

Nameplate DE ODE F1 F2 Top













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# **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device

present?: Contaminant Image:

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: SKF

Insulated: No Bearing DE Size: 312

Bearings ODE: Worn Bearings ODE make: SKF

Bearing Type: Ball Bearing ODE Size: 312

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection





## **Mechanical Inspection (Continued)**

Lubrication Type: Grease Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full Grease Cond. DE: Watery

Grease Amt ODE: Full Grease Cond. ODE: Watery

Seals DE type: Slinger Seals Image:

Seals DE size:

Seals DE (inbound) condition :

Seals Image 2:

Seals ODE size:

Seals ODE type:

Seals ODE (inbound) condition

Shaft damage cause: None

Slinger

Shaft Image:



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# **Mechanical Inspection (Continued)**

Brg. Image:



Bushings/sleeves image:



Water jacket:

Ok

Fan:

Ok

Frame cond.:

Good

Not Available



Motor Mount Position:

Horizontal/Foot mount

Endbell type:

Endbell Image:

Single piece

Missing parts?

✓ J-Box cover

O-rings

☐ J-Box

☐ HH cover

Glands

☐ None

Other missing parts





## **Mechanical Inspection (Continued)**

Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0

DE @ 90 **ODE @ 90** 

DE @ 180 **ODE @ 180** 

DE @ 270 **ODE @ 270** 

## **AC Electrical Inspection**

Na

Number of leads: 3 Terminal Markings:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Length of leads: 10

Markings Identified By Color:

P1-No color assigned 1-Blue 5-Black Size of leads:

P2-Brown 2-White 6-No color assigned

3-Orange 7-No color assigned

4-Yellow 8-Red Lead condition:

Connections As Received: Lug type: Na

Lug Condition: Terminal Lugs

Lug size:





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Lug Attachment:



# **AC Electrical Inspection (Continued)**

Rotor Type: Cast Aluminum

Ok

Num rotor bars: 36

Num broken bars: 0

Rotor



#### **Rotor Test Results**

**Rotor Condition:** 

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: In slot If other, stator failure:

Stator Image: Failure Image:





Yes



# **AC Electrical Inspection (Continued)**

Winding color: Like new Winding image Winding Thermal Protection:

Winding Thermal

Stator test results: Rewind

Winding condition: Solid Winding Thermal Protection DE: Protection ODE:

Megs incoming: Surge incoming: Hi-pot incoming: Good Good Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming

Leads/jumpers: Ok Lead jumper Image.:

If other, leads/jumpers:





## **Conclusion**

**Component Failure** 

Fan come apart

**Cause of Failure** 

**Comments** 

Service Tech name: Terry f

Service Tech signature:

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