



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 94308

Date:

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Sage

Reason: Recon

Contact:

Motor#:

PO#:

Application: Direct Drive

Special notes: Pump attached

## Name Plate Information

Manufacturer: Wet

Enclosure : Totally Enclosed  
Fan Cooled

Enclosure Type image

Serial#: 10217443033

Model#:

Service Factor: 1.25

Frame: 254/6JM

Horsepower/kW: 20

Rated RPM:

Rated Amps: 48.6/24.3

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



**WEST TENNESSEE**  
7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**  
6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
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## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: CW

Contaminant(s) Amt: None

Shaft Condition: —

Contaminant Image:



Shaft grounding device  
present?: No

Not  
Available

Type of grounding device:



Shaft runout(TIR-Inbound): 0.001

Bearings DE: Other

Bearings DE make: NSK

Insulated: No

Bearing DE Size: 6309C3

Bearings ODE: Other

Bearings ODE make: NSK

Bearing Type: Ball

Bearing ODE Size: 6209C3

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Not  
Available



Bearing Retainer Image



Thermal Protection



Not  
Available



## Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 1/2

Grease Cond. DE: Hard

Grease Amt ODE: 1/2

Grease Cond. ODE: Hard

Seals DE condition : Brittle

Seals Image:



Seals DE type: Slinger

Seals DE size: 1.7698

Seals DE (inbound) condition : Bad

Seals Image 2:



Seals ODE condition : Brittle

Seals ODE type: Slinger

Seals ODE size: 1.7698

Seals ODE (inbound) condition :  
Bad

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## Mechanical Inspection (Continued)

Brg. Seats DE: Good

Brg. Image:



If DE undersized, amt.:

Brg. Seats ODE: Good

If ODE undersized, amt.:

Shaft Image:



Shaft damage: OK

Shaft damage cause: None

Bushings/sleeves DE: Ok

Bushings/sleeves image:



Bushings/sleeves ODE: Ok

Not Available



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Not Available



Not Available



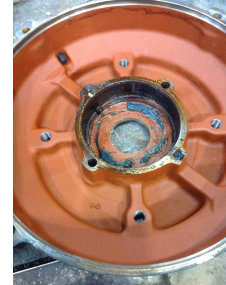
## Mechanical Inspection (Continued)

Endbell fits/damage: Good

Endbell type: Single piece

Endbell DE size: 3.9371

Endbell Image:



Endbell DE insulated?: No

Endbell ODE size: 3.347

Endbell ODE insulated?: No

Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok

Foot flatness: Pass

Missing parts?

☐ J-Box cover    ☐ O-rings    ☐ J-Box    ☐ HH cover    ☐ Glands    ☐ None

Other missing parts

**Air Gap Measurements (N/A on Single Piece Endbell)**

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270



## AC Electrical Inspection

Number of leads: 12

Terminal Markings: 1-12

Length of leads: 5

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type: None

Connections As Received: 460 volt

Lug Condition: Good

Terminal

Lugs

Lug size: None

Not  
Available

Lug Attachment: —



Rotor Type: Cast Aluminum

Rotor

Rotor Condition: Ok

Num rotor bars: 44

Num broken bars:



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

## AC Electrical Inspection (Continued)

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Failure Image:

Not  
Available

Winding color: Like new

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection  
DE: —Winding Thermal Protection  
ODE: —Not  
Available

Stator test results: Salvageable

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Megs after rewind: Good

Surge after rewind: Good

Hi-pot after rewind: Good

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good



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## AC Electrical Inspection (Continued)

Core loss: Good

Thermistors: None

Thermostat: None

RTD: None

ohms at

degrees C

Motor Heater(s) Present: No

Qty:

Voltage:

Wattage:

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.655	0.654	0.654	0.1
Outgoing				

### Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

Leads/jumpers: Ok

Lead jumper Image:



If other, leads/jumpers:

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## Conclusion

### Component Failure

Spring loaded shaft seal on pump

### Cause of Failure

None

### Comments

Replace bearings, vrings, and pump seal

## Test Run Inspection

Date

— I have merged this motor and verified that all electrical tests are complete!

### Power Supply

Phase A

Phase B

Phase C

No Load Voltage

No Load Current

### Temperatures: (Degrees Fahrenheit)

**Test run ball-bearing motors for 15 minutes.**

**Test run sleeve bearing motors for 60 minutes.**

Temperature rise at the end of test run should be less than 2° every five minutes.

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## Test Run Inspection (Continued)

### Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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## Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal

VDE

Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

## Additional photos

☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Dewey

Service Tech signature:

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