

Job Information

Job #: 97263 Date: September 22,

2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Grand Prairie Motor#:

Name Plate Information

Manufacturer: Limitorque Enclosure: Open Drop Proof Horsepower/kW: .125

(ODP)

Serial#: Service Factor:

Frame: 29 Rated RPM: Rated Voltage:

Phase: 3 Rated Amps: .46 Cycles: 60

Special design: No

Date

September 22, 2020



AC Electrical Inspection

Megs at reassembly:	Good	Surge at reassembly:	Good	Hi-pot reassembly:	Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage

No Load Current

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

1- All