



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 97188

Date: September 14, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: A.I.M

Motor#:

Name Plate Information

Manufacturer: Siemens

Enclosure : Totally Enclosed
Fan Cooled

Horsepower/kW: 18.51LA9166-2BA91
-ZT00

Serial#:

Model#:

Service Factor:

Frame: 160L

Rated RPM: 3560

Rated Voltage: 440/460

Phase: 3

Rated Amps: 29.5/28.5

Cycles: 60

Special design: No

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Outgoing

Test Run Inspection

Date September 14, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	461	459	460
No Load Current	7.6	6.5	7.2

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal

VDE

Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name:

Service Tech signature:

