

Job Information

Job #: 97146 Date: August 17, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Future Fuel Motor#:

Name Plate Information

Manufacturer: Reliance Enclosure: Totally Enclosed Horsepower/kW: 60

Fan Cooled

Serial#: 01MAN37889G001V Model#: Service Factor: 1.15

Υ

Frame: 364TS Rated RPM: 3565 Rated Voltage: 460

Phase: 3 Rated Amps: 66.3 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00 0.00

Test Run Inspection

pection Date August 17, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 461 460 460

No Load Current 17.9 17.7 17.5

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

| Ambient Temp: | | | | | | |
|---------------|----|---------------|-----|---------------|--|--|
| TIME | DE | Degree Change | ODE | Degree Change | | |
| START: | | | | | | |
| 5 MIN: | | | | | | |
| 10 MIN: | | | | | | |
| 15 MIN: | | | | | | |
| 20 MIN: | | | | | | |
| 25 MIN: | | | | | | |
| 30 MIN: | | | | | | |
| 35 MIN: | | | | | | |
| 40 MIN: | | | | | | |
| 45 MIN: | | | | | | |
| 50 MIN: | | | | | | |
| 55 MIN: | | | | | | |
| 60 MIN: | | | | | | |



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

| | Horizontal | VDE | Axial |
|-----|------------|------|-------|
| DE | 0.01 | 0.02 | 0.01 |
| ODE | 0.01 | 0.03 | 0.01 |

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Dobus Wiles