

#### **Job Information**

Job #: 97032 Date: July 21, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Arauco Motor#:

**Name Plate Information** 

Manufacturer: Reliance Enclosure: Open Drop Proof Horsepower/kW: 100

(ODP)

Serial#: Service Factor: 1.15

Frame: 444TS Rated RPM: 1180 Rated Voltage: 460

Phase: 3 Rated Amps: 120 Cycles: 60

Special design: No



### **AC Electrical Inspection**

Megs at reassembly:	Good	Surge at reassembly:	Good	Hi-pot reassembly:	Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

### **Test Run Inspection**

Date July 21, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

Phase A Phase B Phase C

No Load Voltage

No Load Current

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



## **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.04	02	06
ODE	0.05	0.03	0.06

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

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