

Job Information

Job #:	96993				Date:	July 9, 2020
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	Future fuel	Motor#:

Name Plate Information

Manufacturer:	U.s.	Enclosure :	Explosion-proof enclosures (EXPL/	Horsepower/kW:	15
Serial#:		Model#:		Service Factor:	1.0
Frame:	254TC	Rated RPM:	1765	Rated Voltage:	230/460
Phase:	3	Rated Amps:	39.6/19.8	Cycles:	60

Special design: No

WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassembly:	Good	Surge at reassembly	r: Good	Hi-pot reassembly: Good			
Winding Resistance Incoming							
Phas	es A to B	Phases B to C	Phases C to A	Resistive imbalance			
Outgoing							
Test Run Inspection Date July 9, 2020							
Yes I have merged this motor and verified that all electrical tests are complete!							
Power Supply							
	Phase	A PI	hase B	Phase C			
No Load Voltage	460	4	159	460			
No Load Current	6.7	6	5.9	6.7			
Temperatures: (Degrees Fahrenheit)							

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be I	ess than .08 In/Sec Pea	k)	
	Horizontal	VDE	Axial	
DE				
ODE				
Magnetic Center Measureme	nts (Only Applies to S	leeve Bearing Motors)		
Magnetic Center line distance from shaft shoulder				
Magnetic Center line distance from all the way out mark				
Magnetic Center line distance from all the way in mark				

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Terrence Holland

Service Tech signature:



Holland

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