



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 96735

Date: April 8, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Delta Plastics

Motor#:

Name Plate Information

Manufacturer:	Siemens	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	422
Serial#:	317-4AB94-Z	Model#:	1LA8	Service Factor:	1.10
Frame:		Rated RPM:	1788	Rated Voltage:	460
Phase:	3	Rated Amps:	475	Cycles:	60
Special design:	No				

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Outgoing

Test Run Inspection

Date April 8, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	457	456	458
No Load Current	181.8	177.1	178.3

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal

VDE

Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

