

Job Information

Job #: 96681 Date: October 12,

2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Arkansas industrial machinery Motor#:

Name Plate Information

Manufacturer: Lincoln Enclosure: Open Drop Proof Horsepower/kW: 25

(ODP)

Serial#: Ssd2p25tcm614ykl Service Factor:

16

Frame: 256tc Rated RPM: 3520 Rated Voltage: 230/460

Phase: 3 Rated Amps: 58/29 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date October 12, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	460	460
No Load Current	8.1	7.7	7.6

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.1	0.2	0.1
ODE	0.2	0.2	0.1

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall

Service Tech signature:

In July