

Job Information

Job #: 96460 Date: March 2, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Johnson Controls Motor#:

Name Plate Information

Manufacturer: York Enclosure: Open Drop Proof Horsepower/kW: 1993

(ODP)

Serial#: 4Y43QR-01 Model#: Service Factor: 1.10

Frame: 5011SPCL Rated RPM: 3600 Rated Voltage: 4000

Phase: 3 Rated Amps: 249 Cycles: 60

Special design: Yes



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date March 2, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

 Phase A
 Phase B
 Phase C

 No Load Voltage
 4002
 4012
 4017

 No Load Current
 45.2
 43.7
 44.1

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:	80		80	
5 MIN:	95		112	
10 MIN:	105		121	
15 MIN:	110		126	
20 MIN:	111		127	
25 MIN:	112		128	
30 MIN:	113		130	
35 MIN:	114		130	
40 MIN:	114		131	
45 MIN:	114		131	
50 MIN:	115		131	
55 MIN:	115		131	
60 MIN:	115		132	



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.2	0.02	0.01
ODE	0.02	0.02	0.01

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall

Service Tech signature:

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