

Job Information

Job #: 96417 Date: January 20,

2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Weaver-Baley Motor#:

Name Plate Information

Manufacturer: US Enclosure: Open Drop Proof Horsepower/kW: 100

(ODP)

Serial#: Service Factor: 1.15

Frame: 404T Rated RPM: 1775 Rated Voltage: 460

Phase: 3 Rated Amps: 119.9 Cycles: 60

Special design: No

Date

January 20, 2020



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00 0.00

Test Run Inspection

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Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 457 456 457

No Load Current 32.1 31.2 30.3

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



DE

ODE

Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal	VDE	Axial
0.06	0.09	0.04
0.1	0.06	0.05

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Robert Diller