Job Information

Job #:	96393		Date:	January 21, 2020
Priority:	—	Authorized OT:	No	Authorized by:

Customer Information

Name:	QLL Services	Motor#:	

Name Plate Information

Manufacturer:	Baldor	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	20
Serial#:	Z0402240098	Model#:	09C1Q2X531F2	Service Factor:	1.15
Frame:		Rated RPM:	1760	Rated Voltage:	230/460
Phase:	3	Rated Amps:	48/24	Cycles:	60
Special design:	No				

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection

Megs at reassembly: Good   Surge at reassembly: Good   Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance

Outgoing

Test Run Inspection   Date   January 21, 2020

Yes   I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	458	460
No Load Current	9.2	8.9	8.7

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak   **(Readings should be less than .08 In/Sec Peak)**

	Horizontal	VDE	Axial
DE			
ODE			

Magnetic Center Measurements   **(Only Applies to Sleeve Bearing Motors)**

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos

☐   Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature: