

Job Information

Job #: 96385 Date: January 2, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Process and power Motor#:

Name Plate Information

Manufacturer: WEG Enclosure: Open Drop Proof Horsepower/kW: 125

(ODP)

Serial#: 24FEV15102739916 Model#: 125180T3G405TS Service Factor: 1.15

D-F2

Frame: 4045TSD Rated RPM: 1780 Rated Voltage: 460

Phase: 3 Rated Amps: 136 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00

Test Run Inspection

spection Date January 2, 2020

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 461 459 460

No Load Current 43.8 43.8 42.9

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.005 0.009 0.006

ODE 0.007 0.02 0.006

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Chris Wiley

Service Tech signature:

Chris Eliles