

Job Information

Job #:	96369				Date:	December 23, 2019
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	L'Oréal		Motor#:

Name Plate Information

Manufacturer:	Baldor	Enclosure :	Explosion-proof enclosures (EXPL/	Horsepower/kW:	15/7.5
Serial#:	C1305010247	Model#:		Service Factor:	1.0
Frame:	E180D	Rated RPM:	1770	Rated Voltage:	460
Phase:	3	Rated Amps:	25/18.5	Cycles:	60

Special design: No

WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassem	bly: Goo	d Surge at	reassembly: C	Good	Hi-pot reassembly:	Good
Winding Resista	nce Incomii	ng				
	Phases A to	o B Phase	es B to C	Phases C to A	Resistive imbala	ince
Outgoing	0.00	0.00		0.00	0.00	
Outgoing						

Test Run Inspection

Date December 23, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	461	458	459
No Load Current	6.3	6.2	6.3

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.06	0.03	0.01	
ODE	0.07	0.1	0.03	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Robert Wiley

Service Tech signature:



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