

Job Information

Job #: 96305 Date: January 17,

2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Araucaria Motor#:

Name Plate Information

Manufacturer: Siemens Enclosure: Totally Enclosed Horsepower/kW: 60

Fan Cooled

Serial#: Service Factor: 1.15

Frame: 362t Rated RPM: 1775 Rated Voltage: 230/460

Phase: 3 Rated Amps: 133.4/66.7 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	463	461	461
No Load Current	30.1	29.5	28.5

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.2	0.3	0.1
ODE	0.2	0.2	0.1

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall

Service Tech signature:

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