

Job Information

Job #: 96174 Date: November 4,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Production Assistant Motor#:

Name Plate Information

Manufacturer: Enclosure: Explosion-proof Horsepower/kW: 20

enclosures (EXPL/

Serial#: Service Factor:

Frame: Rated RPM: 1800/900 Rated Voltage: 460

Phase: 3 Rated Amps: 39/26 Cycles: 60

Special design: No

Date

November 4, 2019



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 460 460 460

No Load Current 22 22 22 22

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

| Ambient Temp: | | | | |
|---------------|----|---------------|-----|---------------|
| TIME | DE | Degree Change | ODE | Degree Change |
| START: | | | | |
| 5 MIN: | | | | |
| 10 MIN: | | | | |
| 15 MIN: | | | | |
| 20 MIN: | | | | |
| 25 MIN: | | | | |
| 30 MIN: | | | | |
| 35 MIN: | | | | |
| 40 MIN: | | | | |
| 45 MIN: | | | | |
| 50 MIN: | | | | |
| 55 MIN: | | | | |
| 60 MIN: | | | | |



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

Zam Jelles