

Job Information

Job #: 96129 Date: October 23,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: ABC Block Motor#:

Name Plate Information

Manufacturer: G.E. Enclosure: Open Drop Proof Horsepower/kW: 30

(ODP)

Serial#: 0X094030 Model#: 5K4365A32 Service Factor: 1.15

Frame: 365U Rated RPM: 1175 Rated Voltage: 220/440

Phase: 3 Rated Amps: 220/440 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

Test Run Inspection

Date October 23, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	440	438	438
No Load Current	10.1	10	10

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.07	0.01	0.03
ODE	0.06	0.01	0.03

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

Le Hille