

Job Information

Job #: 96028 Date: October 17,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Almatis Motor#:

Name Plate Information

Manufacturer: US Enclosure: Totally Enclosed Horsepower/kW: 100

Fan Cooled

Serial#: Service Factor: 1.15

Frame: 444T Rated RPM: 1185 Rated Voltage: 230/460

Phase: 3 Rated Amps: 248/124 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00 0.00

Test Run Inspection

Date October 17, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 460 459 459

No Load Current 46.7 47 46.7

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



DE

Test Run Inspection (Continued)

(Readings should be less than .08 In/Sec Peak) Vibration Data: In./Sec-Peak

> VDE Horizontal Axial 0.01 0.007 0.01

ODE 0.01 0.008 0.01

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: **Robert Wiley**

Service Tech signature:

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