

#### **Job Information**

Job #: 96007 Date: September 18,

2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Riceland Motor#:

**Name Plate Information** 

Manufacturer: Siemens Enclosure: Totally Enclosed Horsepower/kW: 300

Fan Cooled

Serial#: NO4T0046 Model#: RZEESDX Service Factor:

Frame: 449TS Rated RPM: 3570 Rated Voltage: 460

Phase: 3 Rated Amps: 325 Cycles: 60

Special design: No



### **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

### **Test Run Inspection**

Date September 18, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

	Phase A	Phase B	Phase C
No Load Voltage	460	458	458
No Load Current	65.1	60.7	64.9

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

# **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

Lenence Hollam