

#### **Job Information**

Job #: 95997 Date: October 15,

2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Sage Motor#:

**Name Plate Information** 

Manufacturer: Baldor Enclosure: Totally Enclosed Horsepower/kW: 25

Non-Ventilated

Serial#: C1810150232 Model#: Service Factor: 1.0

Frame: Rated RPM: Rated Voltage: 230/460

Phase: 3 Rated Amps: Cycles: 60

Special design: No



# **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00 0.00

## **Test Run Inspection**

Date October 15, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

	Phase A	Phase B	Phase C
No Load Voltage	457	456	456
No Load Current	13	14	14

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.08	0.02	0.02
ODE	0.04	0.03	0.02

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Hobert Wiley