

Job Information

Job #: 95825 Date: July 31, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Ring Container Motor#:

Name Plate Information

Manufacturer: Siemens Enclosure: Totally Enclosed Horsepower/kW: 100

Fan Cooled

Serial#: UC1209/109961703 Model#: 1LG6259-2ZZ96-Z Service Factor: 1.3

Frame: 250M Rated RPM: 3600 Rated Voltage: 460

Phase: 3 Rated Amps: Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00 0.00

Test Run Inspection

Date July 31, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 459 457 458

No Load Current 37 36.2 35.7

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.017 0.083 0.030

ODE 0.031 0.030 0.031

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Roses Viler