

Job Information

Job #: 95636 Date: June 26, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Stgobain Motor#:

Name Plate Information

Manufacturer: Baldor Enclosure: Totally Enclosed Horsepower/kW: 50

Fan Cooled

Serial#: S9040414-001-009F Model#: Service Factor: 1.15

М

Frame: 326T Rated RPM: 1775 Rated Voltage: 460

Phase: 3 Rated Amps: 58.4 Cycles: 60

Special design: No

Date

20.3

June 26, 2019



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.00 0.00 0.00 0.00

Test Run Inspection

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Yes I have merged this motor and verified that all electrical tests are complete!

20.3

Power Supply

No Load Current

Phase A Phase B Phase C

No Load Voltage 457 457 455

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

20.2

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal	VDE	Axial
0.057	0.000	0.00

DE 0.057 0.023 0.03

ODE 0.067 0.021 0.032

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Stopers D'Dong