

#### **Job Information**

Job #: 95574 Date: July 16, 2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: FutureFuel Motor#:

**Name Plate Information** 

Manufacturer: Reliance Enclosure: Explosion-proof Horsepower/kW: 15/7.5

enclosures (EXPL/

Serial#: Service Factor:

Frame: 284tdz Rated RPM: 1780-885 Rated Voltage: 460

Phase: 3 Rated Amps: 19-16 Cycles: 60

Special design: No



## **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

### **Test Run Inspection**

Date July 16, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

	Phase A	Phase B	Phase C
No Load Voltage	462	460	461
No Load Current	10.4	10.4	10.4

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



## **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.03	0.04	0.02
ODE	0.05	0.1	0.02

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall

Service Tech signature: