



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 95502

Date: April 30, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Riceland Foods

Motor#:

Name Plate Information

Manufacturer:	Westinghouse	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	500
Serial#:	6543AA-G	Model#:		Service Factor:	1.15
Frame:	3509	Rated RPM:	1188	Rated Voltage:	4160
Phase:	3	Rated Amps:	60	Cycles:	60
Special design:	No				

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	0.00	0.00	0.00	0.00

Test Run Inspection

Date April 30, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	4147	4158	4161
No Load Current	23.4	22.8	22.6

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal

VDE

Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

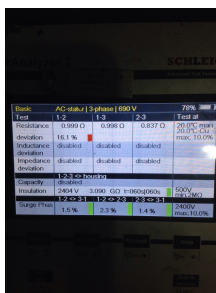
Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



Not Available

☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

