

Motor#:

Job Information

Job #:	95350				Date:	May 6, 2019
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name: Alcoa

Name Plate Information

Manufacturer:	US	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	500
Serial#:		Model#:	YD41N07M269005 2C	Service Factor:	
Frame:	5809ML	Rated RPM:	1190	Rated Voltage:	2300
Phase:	3	Rated Amps:	122	Cycles:	60

Special design: No

VEST TENNESSE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassem	oly: Good	Surge at reassemb	ly: Good	Hi-pot reassembly: Good		
Winding Resistance Incoming						
	Phases A to B	Phases B to C	Phases C to A	A Resistive imbalance		
Outgoing	0.00	0.00	0.00	0.00		
Test Run InspectionDateMay 6, 2019						
Yes I have merged this motor and verified that all electrical tests are complete!						
Power Supply						
		Phase A	Phase B	Phase C		
No Load Volta	ige	2304	2301	2309		
No Load Curro		51.9	51.0	50.7		

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.02	0.03	0.01	
ODE	0.02	0.03	0.02	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Robert Wiley

Service Tech signature:



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