

Job Information

Job #:	95223				Date:	March 14, 2019
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	Mohawk	1	Motor#:

Name Plate Information

TOSHIBA	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	7.3
080200955	Model#:	5yt56dqf3bmk	Service Factor:	1.15
254t	Rated RPM:	1165	Rated Voltage:	460
3	Rated Amps:	10.5	Cycles:	60
	080200955 254t	080200955 Model#: 254t Rated RPM:	(ODP) 080200955 Model#: 5yt56dqf3bmk 254t Rated RPM: 1165	(ODP).080200955Model#:5yt56dqf3bmkService Factor:254tRated RPM:1165Rated Voltage:

Special design: No



AC Electrical Inspection

Megs at reassem	oly: Good	Surge at reassem	oly: Good	Hi-pot reassembly: Good			
Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to	A Resistive imbalance			
Outgoing	1.329	1.330	1.329	0.0			
Test Run Inspection Date March 14, 2019							
— I have merged this motor and verified that all electrical tests are complete!							
Power Supply							
		Phase A	Phase B	Phase C			
No Load Volta	ige	460	455	456			
No Load Curr	ent	9.3	9.3	9.0			

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:	75			
TIME	DE	Degree Change	ODE	Degree Change
START:	75		75	
5 MIN:	80		80	
10 MIN:	80		80	
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.1	0.05	0.05	
ODE	0.07	0.08	0.1	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Trevor Hall

Service Tech signature:



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