

Job Information

Job #: 95136 Date: February 8, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Phelps Fan Motor#:

Name Plate Information

Manufacturer: Baldor Enclosure: Totally Enclosed Horsepower/kW: 125

Fan Cooled

Serial#: A1704272038 Model#: A44-5210-3870 Service Factor: 1.15

Frame: 444T Rated RPM: 1785 Rated Voltage: 460

Phase: 3 Rated Amps: 144 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 38.329 37.032 37.975 2.5

Test Run Inspection

spection Date February 8, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 459 456 456

No Load Current 47.6 47.6 45.9

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

| Ambient Temp: | | | | |
|---------------|----|---------------|-----|---------------|
| TIME | DE | Degree Change | ODE | Degree Change |
| START: | | | | |
| 5 MIN: | | | | |
| 10 MIN: | | | | |
| 15 MIN: | | | | |
| 20 MIN: | | | | |
| 25 MIN: | | | | |
| 30 MIN: | | | | |
| 35 MIN: | | | | |
| 40 MIN: | | | | |
| 45 MIN: | | | | |
| 50 MIN: | | | | |
| 55 MIN: | | | | |
| 60 MIN: | | | | |



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

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