

Job Information

Job #: 95038 Date: December 24,

2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Crow construction Motor#:

Name Plate Information

Manufacturer: U.S. Electric Enclosure: Totally Enclosed Horsepower/kW: 350

Fan Cooled

Serial#: Type:JLE Model#: G48363- Service Factor: 1.15

A03A042R033M2

Frame: 5807ML Rated RPM: 1790 Rated Voltage: 2300/4000

Phase: 3 Rated Amps: 78/43 Cycles: 60

Special design: No

Date

December 24, 2018



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.279 0.277 0.279 0.7

Test Run Inspection

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Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

 Phase A
 Phase B
 Phase C

 No Load Voltage
 2298
 2290
 2301

 No Load Current
 17.3
 16.9
 16.9

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:					
TIME	DE	Degree Change	ODE	Degree Change	
START:					
5 MIN:					
10 MIN:					
15 MIN:					
20 MIN:					
25 MIN:					
30 MIN:					
35 MIN:					
40 MIN:					
45 MIN:					
50 MIN:					
55 MIN:					
60 MIN:					



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.03	0.08	0.04
ODE	0.06	0.02	0.05

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Terrence Holland

Service Tech signature:

Levene Helland