

Job Information

Job #: 95024 Date: December 19,

2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Crow construction Motor#:

Name Plate Information

Manufacturer: GE Enclosure: Totally Enclosed Horsepower/kW: 350

Fan Cooled

Serial#: 648363a03a042r033 Model#: Service Factor:

m1

Frame: 5807ml Rated RPM: 1790 Rated Voltage: 2300/4000

Phase: 3 Rated Amps: 78/45 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.287 0.279 0.281 1.9

Test Run Inspection

Date December 19, 2018

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

2293 2283 2294 No Load Voltage

No Load Current 16.7 16.5 16.3

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp: 78

TIME DE Degree Change ODE Degree Change

START: 79 79

5 MIN: 80 80

10 MIN: 82 83

15 MIN: 85

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.1	0.2	0.2
ODE	0.2	0.1	0.1

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall/Robert Wiley

Service Tech signature:

7-74