

Job Information

Job #:	94861				Date:	November 2, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name: Flake Board Motor#:

Name Plate Information

Manufacturer:	TOSHIBA	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	300
Serial#:		Model#:		Service Factor:	
Frame:		Rated RPM:		Rated Voltage:	460
Phase:	3	Rated Amps:		Cycles:	60

Special design: No

VEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassem	bly:	: Good Surg		e at reassembly:	Good	Hi-po	ot reassembly:	Good
Winding Resistance Incoming								
	Phase	s A to B	Ph	ases B to C	Phases C to A		Resistive imbala	nce
Outgoing	9.791		9.	.842	9.545		2.5	

Test Run Inspection

Date November 2, 2018

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	456	454	454
No Load Current	101.0	100.4	099.4

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.01	0.01	0.01	
ODE	0.01	0.01	0.01	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Robert Wiley

Service Tech signature:



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