

Job Information

Job #:	94810				Date:	November 6, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	Flakeboard	Mot	tor#:

Name Plate Information

Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	125
Туре:F	Model#:	2MAF75174	Service Factor:	1.15
405TC	Rated RPM:	1785	Rated Voltage:	460
3	Rated Amps:	144	Cycles:	60
	Type:F 405TC	Type:F Model#: 405TC Rated RPM:	(ODP) Type:F Model#: 2MAF75174 405TC Rated RPM: 1785	(ODP) Type:F Model#: 2MAF75174 Service Factor: 405TC Rated RPM: 1785 Rated Voltage:

Special design: No

WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassembly: Good		Good	Surge at reassembly:		Good Hi-pot r		ot reassembly:	Good
Winding Resista	nce Inc	coming						
	Phase	s A to B	Phase	es B to C	Phases C	to A	Resistive imbala	ance
Outgoing	55.2		54.7		55.2		1.0	

Test Run Inspection

Date November 6, 2018

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	461	459	460
No Load Current	38.0	37.8	36.8

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.049	0.037	0.034	
ODE	0.034	0.018	0.037	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Terrence Holland

Service Tech signature:





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