

### **Job Information**

Job #: 94764 Date:

Priority: — Authorized OT: No Authorized by:

### **Customer Information**

Name: Arkansas Electric Corp Motor#:

### **Name Plate Information**

Manufacturer: Enclosure: Open Drop Proof Horsepower/kW: 800

(ODP)

Serial#: 1-5112-75377-1-8 Model#: Service Factor:

Frame: Rated RPM: 1775 Rated Voltage: 4000

Phase: 3 Rated Amps: 99 Cycles: 60

Special design: No

Date

October 26, 2018



# **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.363 0.361 0.364 0.5

## **Test Run Inspection**

I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

|                 | Phase A | Phase B | Phase C |
|-----------------|---------|---------|---------|
| No Load Voltage | 4140    | 4151    | 4156    |
| No Load Current | 19.4    | 18.8    | 19.1    |

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



# **Test Run Inspection (Continued)**

#### **Ambient Temp:**

| TIME    | DE    | Degree Change | ODE   | Degree Change |
|---------|-------|---------------|-------|---------------|
| START:  | 90    |               | 90    |               |
| 5 MIN:  | 115.9 | 25.9          | 115.4 | 25.4          |
| 10 MIN: |       |               |       |               |
| 15 MIN: | 119.8 | 3.9           | 120.4 | 5.0           |
| 20 MIN: |       |               |       |               |
| 25 MIN: |       |               |       |               |
| 30 MIN: | 120.7 | 0.9           | 121.7 | 1.3           |
| 35 MIN: |       |               |       |               |
| 40 MIN: |       |               |       |               |
| 45 MIN: | 121.2 | 0.5           | 122.2 | 0.5           |
| 50 MIN: |       |               |       |               |
| 55 MIN: | 121.4 | 0.3           | 122.5 | 0.3           |
| 60 MIN: | 121.5 | 0.1           | 122.5 | 0.0           |



# **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

|     | Horizontal | VDE  | Axial |
|-----|------------|------|-------|
| DE  | 0.01       | 0.03 | 0.02  |
| ODE | 0.004      | 0.03 | 0.03  |

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

# **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall

Service Tech signature:

Toll