



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 94706

Date: July 12, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Riceland Foods

Motor#:

## Name Plate Information

Manufacturer:	Siemens	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	200
Serial#:		Model#:	1LA04496SE42	Service Factor:	1.15
Frame:	449TS	Rated RPM:	1185	Rated Voltage:	460
Phase:	3	Rated Amps:	222	Cycles:	60
Special design:	No				

**WEST TENNESSEE**  
7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**  
6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



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## AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	0.00	0.00	0.00	0.00

## Test Run Inspection

Date July 12, 2019

Yes I have merged this motor and verified that all electrical tests are complete!

### Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	456	455	456
No Load Current	56	58.5	59

### Temperatures: (Degrees Fahrenheit)

**Test run ball-bearing motors for 15 minutes.**

**Test run sleeve bearing motors for 60 minutes.**

Temperature rise at the end of test run should be less than 2° every five minutes.

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## Test Run Inspection (Continued)

### Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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## Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.17	0.13	0.099
ODE	0.12	0.15	0.12

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

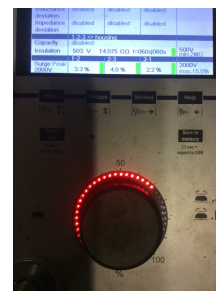
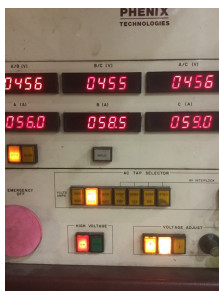
Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

## Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

