

Job Information

Job #: 94700 Date: October 9, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Delta Plastics Motor#:

Name Plate Information

Manufacturer: BALDOR Enclosure: Open Drop Proof Horsepower/kW: 150

(ODP)

Serial#: Service Factor:

Frame: Rated RPM: Rated Voltage: 460

Phase: Rated Amps: Cycles:

Special design: No

Date

October 9, 2018



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 65.377 65.327 65.269 0.1

Test Run Inspection

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 455 455 455

No Load Current 50.5 50.4 50.8

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:					
TIME	DE	Degree Change	ODE	Degree Change	
START:					
5 MIN:					
10 MIN:					
15 MIN:					
20 MIN:					
25 MIN:					
30 MIN:					
35 MIN:					
40 MIN:					
45 MIN:					
50 MIN:					
55 MIN:					
60 MIN:					



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.02	0.00	0.04
ODE	0.02	0.02	0.04

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Robin Wiles