

Job Information

Job #:	94589				Date:	August 15, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name: AIY Motor#:

Name Plate Information

Manufacturer:	Lincoln	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	25
Serial#:		Model#:		Service Factor:	
Frame:		Rated RPM:		Rated Voltage:	
Phase:		Rated Amps:		Cycles:	

Special design: No



AC Electrical Inspection

Megs at reassem	bly: Good	Surge at reassembly:	Good	Hi-pot reassembly: Good				
Winding Resista	Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance				
Outgoing	0.540	0.541	0.542	0.3				
Test Run Inspection			Date	August 15, 2018				
Test Run I	nspection							

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	461	458	460
No Load Current	13.5	13.1	13.7

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:	98		89	
10 MIN:	96		88	
15 MIN:	96		86	
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be le	ess than .08 In/Sec Peak	()
	Horizontal	VDE	Axial
DE	0.07	0.00	0.00
ODE	0.06	0.00	0.00

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Robert Wiley

Service Tech signature:



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