

Job Information

Job #:	94581				Date:	August 20, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name: Flakeboard Motor#:

Name Plate Information

Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	150
	Model#:	2MAF25496-G1- VM	Service Factor:	
444TZ	Rated RPM:	1780	Rated Voltage:	460
3	Rated Amps:	175	Cycles:	60
	444TZ	Model#: 444TZ Rated RPM:	(ODP) Model#: 2MAF25496-G1- VM 444TZ Rated RPM: 1780	(ODP) Model#: 2MAF25496-G1- Service Factor: VM 444TZ Rated RPM: 1780 Rated Voltage:

Special design: No

VEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassem	bly: Good	Surge at reassembly:	Good	Hi-pot reassembly: Good		
Winding Resistance Incoming						
	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance		
Outgoing	38.3	37.5	37.4	2.0		
Test Run Inspection			Date	August 20, 2018		
Yes	I have merged this motor and verified that all electrical tests are complete!					
Power Supply						

	Phase A	Phase B	Phase C
No Load Voltage	462	460	462
No Load Current	58.5	57.5	56.5

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be le	ess than .08 In/Sec Peak	()
	Horizontal	VDE	Axial
DE	0.01	0.01	0.01
ODE	0.01	0.06	0.02

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Terrence Holland

Service Tech signature:



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