

### **Job Information**

Job #:	94542				Date:	July 30, 2018
Priority:	-	Authorized OT:	No	Authorized by:		

# **Customer Information**

Name: Sage Motor#:

## **Name Plate Information**

Manufacturer:	Baldor	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	50 Hp
Serial#:	C0906200008	Model#:	12F654N829G1	Service Factor:	1.0
Frame:	326TDZ	Rated RPM:	1775	Rated Voltage:	230/460
Phase:	3	Rated Amps:	114/57	Cycles:	60

Special design: No

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## **AC Electrical Inspection**

Megs at reassem	bly: Good	Surge at reassem	bly: Good	Hi-pot reassembly: Good				
Winding Resista	Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to	A Resistive imbalance				
Outgoing	0.119	0.118	0.117	0.8				
Test Run Inspection Date July 30, 2018								
— I have merged this motor and verified that all electrical tests are complete!								
Power Supply								
		Phase A	Phase B	Phase C				
No Load Volta	age	460	459	459				
No Load Curr	ent	23.1	22.4	21.3				

#### **Temperatures: (Degrees Fahrenheit)**

#### Test run ball-bearing motors for 15 minutes.

#### Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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## MILLINGTON, TN LITTLE ROCK, AR

# **Test Run Inspection (Continued)**

#### Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.04	0.02	0.05	
ODE	0.04	0.05	0.02	

#### Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

#### **Additional photos**









Yes, the shaft has been isolated for delivery.

Service Tech name:

Lynn McDonald

Service Tech signature:



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