

Job Information

Job #: 94533 Date: September 4,

2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Riceland Foods Motor#:

Name Plate Information

Manufacturer: Reliance Enclosure: Totally Enclosed Horsepower/kW: 150

Fan Cooled

Serial#: 89MN444826 Model#: P44G4826A Service Factor: 1.00

Frame: 445T Rated RPM: 1785 Rated Voltage: 460

Phase: 3 Rated Amps: 170 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 41.17 40.110 41.09 2.4

Test Run Inspection

Date August 31, 2018

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	460	457	460
No Load Current	48.9	47.4	46.5

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.00	0.01	0.00
ODE	0.00	0.02	0.00

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Lynn McDonald

Service Tech signature:

Lynn Malonala