Job Information

Job #:	94520			Date:	July 25, 2018
Priority:	—	Authorized OT:	No	Authorized by:	

Customer Information

Name:	Sage	Motor#:	

Name Plate Information

Manufacturer:	BALDOR	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	50
Serial#:		Model#:		Service Factor:	
Frame:		Rated RPM:		Rated Voltage:	230/460
Phase:	3	Rated Amps:		Cycles:	60
Special design:	No				

AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing				

Test Run Inspection

Date

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	457	455	457
No Load Current	22.1	22.3	21.9

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:	110		105	
15 MIN:				
20 MIN:	113	3	109	4
25 MIN:	113	0	113	4
30 MIN:	116	3	116	3
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak **(Readings should be less than .08 In/Sec Peak)**

	Horizontal	VDE	Axial
DE	0.04	0.08	0.07
ODE	0.04	0.02	0.00

Magnetic Center Measurements **(Only Applies to Sleeve Bearing Motors)**

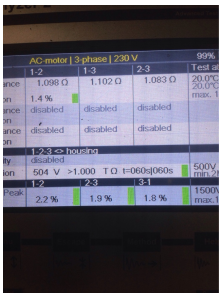
Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature: