

### **Job Information**

Job #:	94425				Date:	July 23, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

# **Customer Information**

Name: Flakeboard Motor#:

## **Name Plate Information**

Manufacturer:	Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	100
Serial#:		Model#:	2MA460269-G5- KY	Service Factor:	1.15
Frame:	444TS	Rated RPM:	1180	Rated Voltage:	460
Phase:	3	Rated Amps:	120	Cycles:	60

Special design: No

VEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



## **AC Electrical Inspection**

Megs at reassem	oly: Good	Surge at reassembly:	Good	Hi-pot reassembly: Good		
Winding Resistar	nce Incoming					
	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance		
Outgoing	0.110	0.110	0.110	0.2		
Test Run Inspection Date July 23, 2018						
Yes	Yes I have merged this motor and verified that all electrical tests are complete!					

	Phase A	Phase B	Phase C
No Load Voltage	461	459	460
No Load Current	38.3	38.8	38.2

#### **Temperatures: (Degrees Fahrenheit)**

#### Test run ball-bearing motors for 15 minutes.

#### Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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## MILLINGTON, TN LITTLE ROCK, AR

# **Test Run Inspection (Continued)**

#### Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



### **Test Run Inspection (Continued)**

Vibration Data: In./Sec-Peak	(Readings should be l	ess than .08 In/Sec Pea	k)
	Horizontal	VDE	Axial
DE	0.000	0.000	0.000
ODE	0.000	0.000	0.000

#### Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**









Yes, the shaft has been isolated for delivery.

Service Tech name:

**Terrence Holland** 

Service Tech signature:





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