

Job Information

Job #: 94408 Date: June 28, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Horseless Motor#:

Name Plate Information

Manufacturer: Demagogue Enclosure: Totally Enclosed Horsepower/kW: 1.35

Non-Ventilated

Serial#: 70706323 Model#: Service Factor:

Frame: Rated RPM: 1660 Rated Voltage: 230/460

Phase: 3 Rated Amps: 5.5/2.7 Cycles: 60

Special design: No

Date

June 28, 2018



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 22.536 22.523 22.521 0.1

Test Run Inspection

I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	462	460	460
No Load Current	1.8	1.7	1.6

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Lynn McDonald

Service Tech signature:

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