

Job Information

Job #:	94406				Date:	July 9, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name: Community Water Motor#:

Name Plate Information

Manufacturer:	Baldor	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	25 Hp
Serial#:	Z0605010107	Model#:		Service Factor:	1.15
Frame:	284TSCZ	Rated RPM:	3525	Rated Voltage:	230/460
Phase:	3	Rated Amps:	50/29.5	Cycles:	60

Special design: No



AC Electrical Inspection

Megs at reassemb	oly: Good	Surge at reassemb	ly: Good	Hi-pot reassembly: Good			
Winding Resistance Incoming							
	Phases A to B	Phases B to C	Phases C to	A Resistive imbalance			
Outgoing	0.498	0.495	0.493	0.6			
Test Run Inspection Date July 9, 2018							
— I have merged this motor and verified that all electrical tests are complete!							
Power Supply							
		Phase A	Phase B	Phase C			
No Load Volta	ige	460	458	459			
No Load Current 11.2		11.2	11.5	11.0			
Temperatures: (Degrees Fahrenheit)							

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.06	0.04	0.03	
ODE	0.08	0.08	0.03	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Lynn McDonald

Service Tech signature:

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