

Job Information

| Job #: | 94406 | | | | Date: | July 9, 2018 |
|-----------|-------|----------------|----|----------------|-------|--------------|
| Priority: | _ | Authorized OT: | No | Authorized by: | | |

Customer Information

Name: Community Water Motor#:

Name Plate Information

| Manufacturer: | Baldor | Enclosure : | Open Drop Proof (ODP) | Horsepower/kW: | 25 Hp |
|---------------|-------------|-------------|--------------------------|-----------------|---------|
| Serial#: | Z0605010107 | Model#: | | Service Factor: | 1.15 |
| Frame: | 284TSCZ | Rated RPM: | 3525 | Rated Voltage: | 230/460 |
| Phase: | 3 | Rated Amps: | 50/29.5 | Cycles: | 60 |

Special design: No



AC Electrical Inspection

| Megs at reassemb | oly: Good | Surge at reassemb | ly: Good | Hi-pot reassembly: Good | | | |
|---|---------------|-------------------|-------------|-------------------------|--|--|--|
| Winding Resistance Incoming | | | | | | | |
| | Phases A to B | Phases B to C | Phases C to | A Resistive imbalance | | | |
| Outgoing | 0.498 | 0.495 | 0.493 | 0.6 | | | |
| Test Run Inspection Date July 9, 2018 | | | | | | | |
| — I have merged this motor and verified that all electrical tests are complete! | | | | | | | |
| Power Supply | | | | | | | |
| | | Phase A | Phase B | Phase C | | | |
| No Load Volta | ige | 460 | 458 | 459 | | | |
| No Load Current 11.2 | | 11.2 | 11.5 | 11.0 | | | |
| Temperatures: (Degrees Fahrenheit) | | | | | | | |

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

| TIME | DE | Degree Change | ODE | Degree Change |
|---------|----|---------------|-----|---------------|
| START: | | | | |
| 5 MIN: | | | | |
| 10 MIN: | | | | |
| 15 MIN: | | | | |
| 20 MIN: | | | | |
| 25 MIN: | | | | |
| 30 MIN: | | | | |
| 35 MIN: | | | | |
| 40 MIN: | | | | |
| 45 MIN: | | | | |
| 50 MIN: | | | | |
| 55 MIN: | | | | |
| 60 MIN: | | | | |



Test Run Inspection (Continued)

| Vibration Data: In./Sec-Peak | (Readings should be less than .08 In/Sec Peak) | | | |
|------------------------------|--|------|-------|--|
| | Horizontal | VDE | Axial | |
| DE | 0.06 | 0.04 | 0.03 | |
| ODE | 0.08 | 0.08 | 0.03 | |

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos









Yes, the shaft has been isolated for delivery.

Service Tech name:

Lynn McDonald

Service Tech signature:

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