

Job Information

Job #:	94294				Date:	June 22, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	WELSPUN	N	lotor#:

Name Plate Information

Manufacturer:	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	49KW
Serial#:	Model#:		Service Factor:	
Frame:	Rated RPM:		Rated Voltage:	
Phase:	Rated Amps:		Cycles:	

Special design: No

WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



AC Electrical Inspection

Megs at reassem	bly: Good	Surge at reassembly:	Good	Hi-pot reassembly: G	iood
Winding Resista	nce Incoming				
	Phases A to B	Phases B to C	Phases C to A	Resistive imbalanc	е
Outgoing	71.638	71.494	71.485	0.2	

Test Run Inspection

Date June 22, 2018

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	402	400	400
No Load Current	31.9	31.1	29

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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MILLINGTON, TN LITTLE ROCK, AR

Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak	(Readings should be less than .08 In/Sec Peak)			
	Horizontal	VDE	Axial	
DE	0.08	0.05	0.04	
ODE	0.06	0.05	0.04	

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







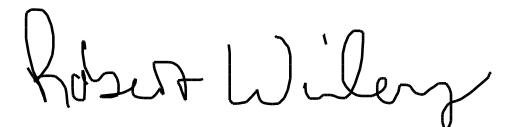


Yes, the shaft has been isolated for delivery.

Service Tech name:

Robert Wiley

Service Tech signature:



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