



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 94265

Date: June 6, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: 3M

Motor#:

Name Plate Information

Manufacturer:	Enclosure :	Totally Enclosed Fan Cooled	Horsepower/kW:	125
Serial#: VVFT227CO	Model#:	5KS444SAA2088	Service Factor:	1.15
Frame: 444T	Rated RPM:	1790	Rated Voltage:	460
Phase: 3	Rated Amps:	140	Cycles:	60
Special design:	No			

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	27.228	26.777	26.641	1.7

Test Run Inspection

Date June 6, 2018

— I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	463	461	462
No Load Current	40.4	404	39.9

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

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Test Run Inspection (Continued)

Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

	Horizontal	VDE	Axial
DE	0.01	0.02	0.01
ODE	0.01	0.06	0.04

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

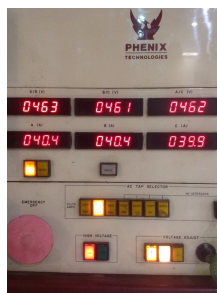
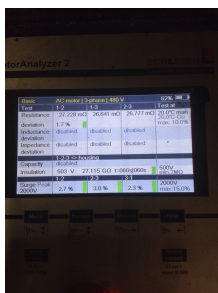
Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

