

Job Information

Job #: 94217 Date: May 21, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Aft Motor#:

Name Plate Information

Manufacturer: HEW Enclosure: Totally Enclosed Horsepower/kW: 11KW

Fan Cooled

Serial#: DEXF 160M/2K Service Factor:

Frame: 160M Rated RPM: 3315 Rated Voltage: 480

Phase: 3 Rated Amps: 21.2 Cycles: 60

Special design: No

Date

May 21, 2018



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.477 0.476 0.477 0.2

Test Run Inspection

I have merged this motor and verified that all electrical tests are complete!

Power Supply

	Phase A	Phase B	Phase C
No Load Voltage	461	458	459
No Load Current	7.1	7.1	6.6

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.02 0.04

ODE 0.18 0.21

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Poset D'Ilong