



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 94156

Date: May 10, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Hormel

Motor#:

## Name Plate Information

Manufacturer: Baldor      Enclosure : Totally Enclosed Fan Cooled      Horsepower/kW: 250hp

Serial#:      Model#:      Service Factor: 1.15

Frame: 447TY      Rated RPM: 3575      Rated Voltage: 460

Phase: 3      Rated Amps: 228      Cycles:

Special design: Yes

### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



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## AC Electrical Inspection

Megs at reassembly: Good

Surge at reassembly: Good

Hi-pot reassembly: Good

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Outgoing	15.513	15.189	15.430	1.6

## Test Run Inspection

Date

— I have merged this motor and verified that all electrical tests are complete!

### Power Supply

Phase A

Phase B

Phase C

No Load Voltage

No Load Current

### Temperatures: (Degrees Fahrenheit)

**Test run ball-bearing motors for 15 minutes.**

**Test run sleeve bearing motors for 60 minutes.**

Temperature rise at the end of test run should be less than 2° every five minutes.

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## Test Run Inspection (Continued)

### Ambient Temp:

TIME	DE	Degree Change	ODE	Degree Change
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START:

5 MIN:

10 MIN:

15 MIN:

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:

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## Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal

VDE

Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

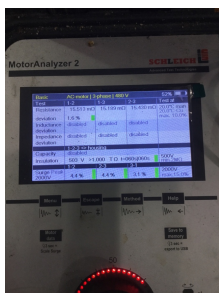
Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

## Additional photos



☐ Yes, the shaft has been isolated for delivery.

Service Tech name: Lynn McDonald

Service Tech signature:

