

Job Information

Job #: 94093 Date: March 26, 2018

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Fab Services Motor#:

Name Plate Information

Manufacturer: Reliance Enclosure: Open Drop Proof Horsepower/kW: 150

(ODP)

Serial#: 01MAV20314 Model#: P40G0416A Service Factor:

Frame: 405TDZ Rated RPM: 1770 Rated Voltage: 460

Phase: 3 Rated Amps: 180 Cycles: 60

Special design: No

Date

March 26, 2018



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 45.535 44.847 45.290 1.0

Test Run Inspection

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

Phase A Phase B Phase C

No Load Voltage 463 460 461

No Load Current 65.8 66.8 65.7

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Robert Wiley