

Job Information

Job #: 94021 Date:

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: ST GOBAIN Motor#:

Name Plate Information

Manufacturer: BALDOR Enclosure: Totally Enclosed Horsepower/kW: 300

Fan Cooled

Serial#: Service Factor: 1.15

Frame: 449TDZ Rated RPM: 1785 Rated Voltage: 460

Phase: 3 Rated Amps: 334 Cycles: 60

Special design: No



AC Electrical Inspection

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

Winding Resistance Incoming

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 12.892 12.974 12.924 0.4

Test Run Inspection

Date April 19, 2018

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

 Phase A
 Phase B
 Phase C

 No Load Voltage
 460
 459
 458

 No Load Current
 85.1
 85.5
 84.1

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Test Run Inspection (Continued)

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Robert Wilry