

#### **Job Information**

Job #: 135457 Date: December 12,

2018

Priority: 2 Authorized OT: No Authorized by: Andrew

**Customer Information** 

Name: KTG Motor#: 135457

**Name Plate Information** 

Manufacturer: GE Enclosure: Open Drop Proof Horsepower/kW: 50

(ODP)

Serial#: SEG223015 Model#: 5KS365SS308D1 Service Factor: 1.15

Frame: 365T Rated RPM: 1195 Rated Voltage: 460

Phase: 3 Rated Amps: 58.2 Cycles: 60

Special design: No

Date

December 12, 2018



### **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing 0.1 0.1 0.1 0.1

### **Test Run Inspection**

— I have merged this motor and verified that all electrical tests are complete!

**Power Supply** 

	Phase A	Phase B	Phase C
No Load Voltage	461.4	460.9	460.2
No Load Current	14.5	14.3	14.3

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				



Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.019 0.027 0.015

ODE 0.017 0.033 0.014

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Nicholas Thewes

Service Tech signature:



#### **Job Information**

Job #: 139996 Date: August 30, 2019

Priority: — Authorized OT: No Authorized by:

#### **Customer Information**

Name: USG Motor#: 139996

#### **Name Plate Information**

Manufacturer: GE Enclosure: Open Drop Proof Horsepower/kW: 500

(ODP)

Serial#: NLH284000883 Model#: 5K84071000302 Service Factor: 1.15

Frame: 8407S Rated RPM: 590 Rated Voltage: 2300

Phase: 3 Rated Amps: 127 Cycles: 60

Special design: No



## **AC Electrical Inspection**

Megs at reassembly: Good Surge at reassembly: Good Hi-pot reassembly: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Outgoing

## **Test Run Inspection**

Date August 30, 2019

— I have merged this motor and verified that all electrical tests are complete!

#### **Power Supply**

	Phase A	Phase B	Phase C
No Load Voltage	2300	2300	2300
No Load Current	58	59	62

**Temperatures: (Degrees Fahrenheit)** 

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.



Ambient Temp: 70

TIME	DE	Degree Change	ODE	Degree Change
START:	70	0	70	0
5 MIN:	72	2	71	1
10 MIN:	74	2	72	1
15 MIN:	75	1	73	1

20 MIN:

25 MIN:

30 MIN:

35 MIN:

40 MIN:

45 MIN:

50 MIN:

55 MIN:

60 MIN:



Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.024 0.020 0.018

ODE 0.032 0.023 0.019

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

### **Additional photos**







Yes, the shaft has been isolated for delivery.

Service Tech name: Michael

Service Tech signature: